

# Job Vacancy

## CNC / Manual Lathe Machinist

HE & BS Benson Ltd is a long-established successful Solenoid Manufacturer, supplying to a variety of industries worldwide.

Within our Machine Shop we are looking to recruit a time served, skilled machinist.

The ideal candidate will have a good background in CNC Lathe's and Manual Lathe's.

The role requires programming, setting and operating CNC Lathes (Hardinge, Citizen) as well as manual turning and machining on Lathes, Capstans, Horizontal Mills, Bridgeport, and other workshop machinery.

Working primarily with mild steel (EN1A BMS) and stainless steel (303) but, occasionally also nylon, brass and aluminium.

**Reporting to:** Machine Shop Supervisor.

### **Key Responsibilities/Activities:**

- Programming, setting and operating CNC lathes to produce required components.
- Machining parts using lathes, capstans and mills.
- Inspecting and measuring parts to drawing tolerances.
- Reporting any manufacturing errors to supervisor.
- Adhere to all quality & H&S standards.
- Other duties as may be required.

### **Competencies/Skills;**

- Experience of FANUC / FAGOR CNC controls.
- Programming CNC machines. (Not essential as training can be provided).
- Reading drawings. (Imperial & Metric)
- Ability to sharpen tools would be beneficial.
- Willingness to learn/develop
- Excellent attention to detail.
- Flexible attitude.

### **Working Hours**

39 per week.

Monday to Thursday 8:00 – 17:00, Friday 8:00-13:00.

**Hourly Rate** £11-14 p/hr depending on experience.

**Holiday** – 28 days (inc bank holiday), 10 days are fixed as we close for a summer shutdown. (Last week of July first week of August)

**Pension** – Nest (auto workplace)

To apply for this position please send a letter of application with CV to Dennis Price (Chairman) [sales@hebsbenson.co.uk](mailto:sales@hebsbenson.co.uk)